

BLACK RING CUT TAPS


•Through hole

UNC	Page 102
UNF	Page 102
Metric	Page 103
Metric fine	Page 103

•Blind hole

UNC	Page 105
UNF	Page 105
Metric	Page 106
Metric fine	Page 107

Note: Items marked as International Stock may become stocked in USA if sufficient volume is recognized.

Material group	Approximate Rc	Approximate HB	Recommended SFM						
			HSS-E		HSS-E-PM		Solid carbide		
			bright finish	hard coated	bright finish	hard coated	bright finish	hard coated	
 Aluminium and Al-alloys		SILICON CONTENT							
		< 6%	n/a	30-50	50-75	50-70	65-80	80-140	90-165
	Al cast alloys	6-10%	n/a	25-35	40-50	40-65	65-80	80-140	90-165
		>10%	n/a	-	25-35	40-65	65-80	60-130	80-140
	Al wrought alloys	n/a	30-80	50-65	65-100	-	-	-	-
		n/a	75-150	35-60	50-65	-	-	-	-